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646.9704

Job Sheet 192543



Part No: 646.9704

Job Qty: 2 pcs

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No:

Due Date: 3/29/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG 646.9700 REV.G IPP Rev.A New issue 18/05/04 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		JUN 24 2019
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	Small Fab - 2 - B4B	2 pcs	3/29/19	0.00 0.67	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
130	QC 5	2 pcs	3/29/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
140	Packaging 3-1 - Stock - B4B	2 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B

JUN 26 2019

JUL 02 2019
DAS 40
9-89

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21	DAC 21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

JUL 02 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
646.9711 <i>cek107</i>	Blade	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	<i>3170 371</i>	
646.9714 <i>ck012</i>	Body	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>314 6063</i>	
MS21042L08 <i>STS03</i>	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>3157 102</i>	
MS27039-08-19 <i>ST03</i>	Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>3181 040</i>	
NAS1149FN832P <i>ST03</i>	Washer	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	<i>3167 594</i>	

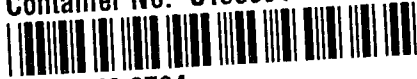
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	4	0	0
	646.9714	2	6	0
	MS21042L08	12	1,523	0
	MS27039-08-19	12	1,083	0
	NAS1149FN832P	24	1,974	0

Part Specifications
Specifications could not be found.



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Container No: S193351



Part: 646.9704

Job No: 192543

Serial No/Batch: S193351

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/24/19